Consigned by Old Frankfort Stud, Agent

Miss Spender

Miss Spender	у эрени а виск	Buckaroo	Buckpasser Stepping High
		Belle de Jour	
	Sympathetic Miss	Proudest Roman	Never Bend Roman Song
		Gaelic Logic	Bold Reason Irish Party

By SPEND A BUCK (1982), \$4,220,689, horse of the year. Sire of 16 crops, 32 black type wnrs, 402 wnrs, \$17,665,431, including Pico Central (BRZ) [G1] (\$1,139,000 in NA; horse of the year in Brazil), Antespend [G1] (\$1,011,954), Adhocracy. Sire of dams of black type winners Sand Ridge, Friends Lake, National Currency, Love Lock, etc.

1st dam

SYMPATHETIC MISS, by Proudest Roman. 3 wins at 2 and 3, \$41,425. Dam of 15 foals of racing age, 14 to race, 11 winners, including--

PRINCESS ELAINE (f. by Providential-IRE). 9 wins, 2 to 5, \$232,240, Minnesota Breeders' Oaks [LR] (CBY, \$48,000), Lady Slipper S. [R] (CBY, \$19,550), U.S.A. H (CBY, \$18,000)-ecr, Red Wing H. (CBY, \$17,900), Eden Prairie H. (CBY, \$18,250)-ncr, Star of the North H. [R] (CBY, \$17,300), 2nd Arlington Breeders' Cup H. [L] (AP, \$11,100), James Binger H. [R] (CBY, \$5,000), 3rd Lady Canterbury H. [G3], etc.

SUPERB SYMPATHY (f. by Superbity). 10 wins, 3 to 5, \$165,439, Lady Slipper S. [R] (CBY, \$19,325), Francis A. Genter S. [R] (CBY, \$16,700), 2nd Red Wing H. (CBY, \$6,000), Burnsville S. (CBY, \$5,000), 3rd Minnesota Breeders Oaks [LR] (CBY, \$6,600), etc. Producer.

So Sorry (f. by The Prime Minister). 2 wins at 3, \$51,800, 2nd Cy- Fair S. (HOU, \$8,000).

Sympatacular (c. by Spectacular Bid). 4 wins, 4 to 7, \$85,111.

2nd dam

GAELIC LOGIC, by Bold Reason. Winner at 3, \$6,130. Half-sister to **RE-CITATION** (champion in France, Poule d'Essai des Poulains-French Two Thousand Guineas-**G1**, etc., sire), **IRISH ESCAPADE** (\$101,711, sire), **Doyle** [**G3**]. Dam of 13 winners, including--

HIDDEN TRICK (c. by Trempolino). 4 wins at 2 and 3, \$118,832, Hutleson S. [**G2**], 3rd Spectacular Bid Breeders' Cup S. [L] (GP, \$8,264).

WELSH NOTE (f. by Sharpen Up-GB). 3 wins at 2 in England and Ireland, Goff's Silver Flash S., 2nd Molecomb S. [G3], Nishapour Curragh S. [G3], Queen Mary S. [G3], Scarborough S., Prince of Wales's S., 4th King's Stand S. [G1], Ballyogan S. [G3], Cornwallis S. [G3], etc. Producer.

Little Beaver. Producer. Granddam of **C'N STARS** (g. by Secret Hello) 2 wins, \$62,847, Juvenile S.-R, WO, \$37,248.

Race Record: At 2, unraced; at 3, two wins, twice 2nd, 3 times 3rd; at 4, one win, twice 2nd, once 3rd; at 5, four times 2nd; at 6, unplaced in 1 start. Totals: 3 wins, 8 times 2nd, 4 times 3rd, earned \$60,705.

Last mated March 14, 2005 and BELIEVED TO BE PREGNANT to--PETIONVILLE (1992) (Seeking the Gold--Vana Turns), [G2] \$811,905. Sire of 6 crops, 18 black type winners, \$13,342,196, including Island Fashion [G1] (to 5, 2005, \$1,947,970), Runaway Model [G2] (to 3, 2005, \$725,598), Voodoo (\$656,122), Caught in the Rain [G2].