# Montessori Farm LLC (Christine Hansen), Agent II

# Is It Money

Is It Money	Talk Is Money	Deputy Minister	Vice Regent Mint Copy
		Isle Go West	Gone West
	Coloriota Truth	s It True	Raja Baba  Roman Rockette
		Tiffany Colon	Perrault (GB) Assurgent

By TALK IS MONEY (1998), black type winner at 2 and 3, \$104,110, Miracle Wood S., 2nd Federico Tesio S., 3rd Flamingo S. [G3]. Son of Deputy Minister, \$696,964, horse of the year, leading sire twice, sire of 6 champions, including Open Mind (\$1,844,372). His first foals are 2-year-olds of 2005. Sire of winners Moneybru (\$32,100), etc.

#### 1st dam

COLONIA'S TRUTH, by Is It True. 3 wins at 3 and 4, \$54,510. Dam of 2 foals of racing age--

Clever Truth (c. by Clever Trick). Winner at 2 and 3, 2005, \$26,358.

Your Lion (c. by Lion Cavern). Winner at 2, 2005 in Italy.

# 2nd dam

TIFFANY COLON, by Perrault (GB). 8 wins at 3 and 4, \$67,499. Dam of-Tiffany Princess. Winner at 4, \$23,530.

Carrtiff. Winner at 3 and 4, \$21,228.

### 3rd dam

ASSURGENT, by Damascus. Winner at 2, \$21,405. Dam of 9 winners, including- **TOUCH OF LOVE**. 6 wins, 2 to 4, \$185,932, Bouwerie S.-R (AQU, \$43,-320), Broadway H.-R (AQU, \$32,790), 3rd Tempted S. [**G3**], Miss Woodford Breeders' Cup H. [L], Gold Beauty H. Dam of--

**ALYZIG.** Winner at 2 and 4 in France, 2nd Prix Matchem; winner at 6, \$133,550 in N.A., Exceller H. [L] (SA, \$48,090), 2nd San Carlos H. [G1], Carlton F. Burke H. [G3].

**LADY ACK**. 3 wins at 4, \$74,244, Orange County Matron S. [R] (LA, \$15,- | 750), 3rd Bangles and Beads S. (FPX, \$3,600). Producer.

**Urgency**. 23 wins, \$214,102, 2nd Kings Point H. [R] (AQU, \$18,810). Arising. 2 wins at 4, \$35,520 in N.A.; placed in England. Dam of--

**BADLESMERE**. 2 wins in England; winner in Sweden, Skanska Faltritt-klubbens Jubileumslopning, 3rd Skanska Faltrittklubben Jubileumslopning; 2 wins in Denmark; placed in 2 starts in Germany.

Doswell. 7 wins, 3 to 6, \$139,677. Sweet Antonia. 2 wins at 3 in South Africa. Dam of **STARLIT** [**G3**].

## 4th dam

\*SALLY STARK, by Graustark. Unraced. Dam of 5 winners, including **TIFFANY LASS** (8 wins in 10 starts, \$534,943, champion filly, Fantasy S. [G1], Kentucky Oaks [G1], etc., granddam of **YAMANIN SUCRE**, champion in Japan), **VALDEZ** (8 wins in 16 starts, \$519,971, Swaps S.-G1, etc., sire), **BOLD ARCHON** (11 wins, \$334,240). G'dam of **ORANGE PEEL** (dam of **Black Condor**), **MELLOW FRUITS**, **SUGARPLUM GAL** (\$251,250, granddam of **Kind Lena**, to 4, 2005, \$106,080).

Eligible for KTDF registration.