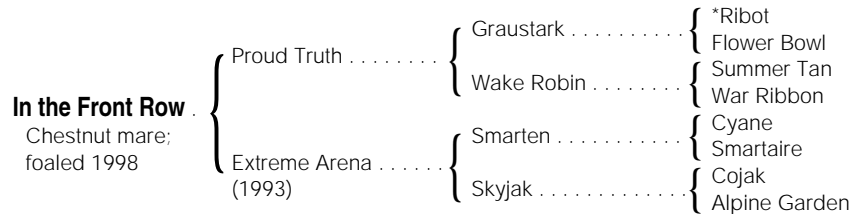


Consigned by
Charlton (Mr. and Mrs. Rick Abbott), Agent

Hip No.
177

In the Front Row



By **PROUD TRUTH (1982)**, \$2,198,895, Breeders' Cup Classic [G1], etc. Sire of 14 crops, 30 black type winners, \$16,132,198, including Proud Run (\$663,910), Proud Owner (\$568,982), Aztec Hill [G2] (\$527,748), Truth of It All (champion). Sire of dams of black type winners New Economy, Sazarac Jazz, First Amendment, etc.

1st dam

EXTREME ARENA, by Smarten. Placed at 4. Dam of 5 foals of racing age, including a 2-year-old of 2004, four to race, 3 winners--

In the Front Row (f. by Proud Truth). Black type-placed winner, below.

Infinite Splendor (g. by Carnivalay). Winner at 2 and 3, \$38,580.

Extremely Smart (f. by Itaka). Winner at 4, 2004, \$15,970.

2nd dam

SKYJAK, by Cojak. 5 wins, 3 to 5, \$107,370. Sister to **CALICO JAK**. Dam of 4 winners--

CARNIVOROUS HABIT (g. by Carnivalay). 5 wins, 2 to 5, \$321,085, Maryland Million Nursery S. [R] (LRL, \$55,000), Rollicking S. [R] (LRL, \$36,000), Cavalier Cup S. [R] (CNL, \$18,000), 2nd Awad S. [L] (LRL, \$11,280), Hirsch Jacobs S. [L] (PIM, \$10,920), Maryland Juvenile Championship S. [R] (LRL, \$20,000), Star de Naskra S. [R] (PIM, \$12,000), Cavalier Cup S. [R] (CNL, \$6,000), 3rd Dover S. [L] (DEL, \$5,500), Humphrey S. Finney S. [R] (LRL, \$6,600).

Joliet Jake. Winner at 3, \$66,300.

Skylights. 3 wins at 3, \$50,477.

Jak Ten Straight. Winner at 2 and 3, \$10,070.

3rd dam

ALPINE GARDEN, by Creme de la Creme. 2 wins at 3, \$10,300. Dam of 7 foals, 6 to race, 5 winners, including--

CALICO JAK. 5 wins at 3, \$108,653, Sentinel H. (PHA, \$30,993), 2nd Tri-State Futurity [OR].

Rollicking Jeff. 6 wins, 2 to 4, \$42,670.

Petrify. 3 wins at 3 and 4, \$16,379. Dam of 3 foals, 2 winners, incl.--

NICK'S DELIGHT. 8 wins, 3 to 5, 2004, \$149,515, Blue Ridge H.-R (CT, \$22,050).

Race Record: At 2, one win, twice 2nd (Maryland Juvenile Filly Championship S.-R, LRL, \$20,000); at 3, four wins, twice 2nd, twice 3rd; at 4, once 3rd. Totals: 5 wins, 4 times 2nd, 3 times 3rd, earned \$61,576.

Produce Record: 2003 f. by Flame Thrower; 2004 c. by A.P Jet.

Last mated May 1, 2004 and **BELIEVED TO BE PREGNANT** to--

WESTERN EXPRESSION (1996) (Gone West--Tricky Game), black type-placed winner of 3 races, \$140,114, 2nd Carter H. [G1]. His first foals are 2-year-olds of 2004. Sire of winners Winning Expression (\$78,138, 2nd Flash S. [G3], Tremont S.). Western Galaxy, etc. 10-04