Consigned by Montessori (Christine A. Hansen), Agent II

Chestnut Filly

Chestnut Filly January 18, 2003	Crafty Friend	Crafty Prospector	Mr. Prospector Real Crafty Lady
		Companionship	Princely Native Lifelong Friend
	5 . 5	Housebuster	Nit. Livermore Big Dreams
		Dovie Lee	Drone Looks Promising

By CRAFTY FRIEND (1993), \$967,700, Forego H. [G2], Bel Air H. [G2]-etr, etc. His first foals are 3-year-olds of 2004. Sire of 33 winners, \$1,228,766, including Jaguar Friend (to 3, 2004, \$131,140, Sun Power S., etc.), Crafty Tears (to 3, 2004, Gasparilla S., etc.), black type-placed My Snookie's Boy [G1] (at 3, 2004, \$301,712), etc.

1st dam

DOVIE DEE, by Housebuster. Dam of 2 foals of racing age, including-One Dove (f by Numerous). Winner at 3, \$6,935.

2nd dam

DOVIE LEE, by Drone. 6 wins at 3 and 4, \$85,160, Miss Fairview Heights H. Dam of 3 winners, including--

Cobar. 8 wins, 2 to 5, \$138,503.

April Lee. 5 wins at 3 and 4 in France. Dam of 3 winners, including-- **Another Devious** (c. by Dr Devious-IRE). 7 wins, 3 to 6, 2004 in Italy, 3rd Premio Botticelli, Premio Principe Amedeo.

3rd dam

LOOKS PROMISING, by Promised Land. 2 wins. Dam of 10 winners, incl.-SKIP TRIAL. 16 wins, \$1,837,451, Haskell Invitational H. [G1], Gulfstream Park H. [G1] twice, Pennsylvania Derby [G2], Pegasus H. [G2], Ohio Derby [G2], Massachusetts H. [G2], Paterson H. [G2], John B. Campbell H. [G3], Fort Lauderdale H. [L] (GP, \$35,700), Olympic H. [L] (GP, \$33,660), [Q] at Pimlico, 2nd Meadowlands Cup [G1], Paterson H. [G2], Donn H. [G2] twice, 3rd Travers S. [G1], 4th Meadowlands Cup H. [G1] twice, Whitney H. [G1], Woodward S. [G1], Widener H. [G1], Michigan Mile and One-Eighth H. [G2], Massachusetts H. [G2]. Sire.

PROMISING NATIVE. 7 wins, 2 to 4, \$174,642, Suwannee River H.-**G3**, Kentucky Cardinal H., 2nd Shirley Jones H., etc. Dam of--

BUCK WIND. Winner at 2 and 3, \$81,981, MTOBA Stallion Service Auction S. [R] (DET, \$15,444), 2nd Michigan Sire S. [R] (DET, \$42,880). DOVIE LEE. Black type winner, see above.

MIA DANCER. 5 wins at 2 and 3, Settler's Sorority S., etc. Dam of--

TERRE HAUTE. 5 wins at 3 and 4, \$243,696, Las Madrinas H. [L] (FPX, \$55,000), etc. Dam of TACTICAL CAT (4 wins, \$480,067, Hollywood Futurity [G1], etc., sire), Storm Passage [G2].

Arctic Rhythm. 16 wins, 3 to 8, \$49,510, 3rd Futurity Trial, etc.

Renew the Dream. Unplaced in 1 start. Dam of **Jaki's Magic** (4 wins to 6, 2004, \$112,879, 2nd Daniel Van Clief S.-R, CNL, \$10,000, etc.).

Reliant. Unraced. Dam of **Alymor B** (2 wins at 2, \$73,532).

Promised Trial. Dam of **NESS GADOLL** (4 wins in 6 starts, \$67,359).

Breeders' Cup nominated. Eligible for KTDF registration.

7-04