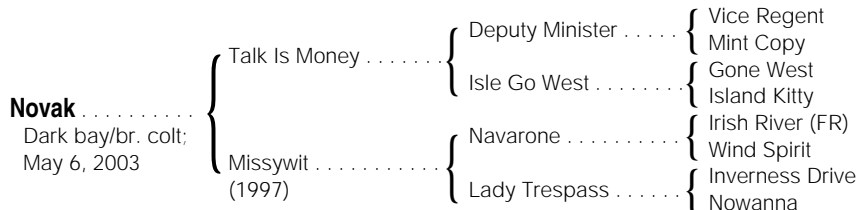


Hip No. **384** Consigned by Millennium Farms Kentucky, Agent Barn D2

Novak



By **TALK IS MONEY (1998)**, black type winner at 2 and 3, \$104,110, Miracle Wood S., 2nd Federico Tesio S., 3rd Flamingo S. [G3]. Son of Deputy Minister, \$696,964, horse of the year, leading sire twice, sire of 6 champions, including Open Mind [G1] (\$1,844,372), Go for Wand [G1], Dehere [G1]. His first foals are yearlings of 2004.

1st dam
 MISSYWIT, by Navarone. Winner at 2, \$8,938. This is her first foal.

2nd dam
 LADY TRESPASS, by Inverness Drive. 7 wins, 2 to 4, \$112,075. Sister to **FAIR WATER, Subsidize**. Dam of 5 winners, including--
TIMELY RESERVE (f. by Nureyev). 2 wins at 3, \$56,950, Vallejo S. [L] (GG, \$32,200), 3rd La Habra S. [L] (SA, \$9,000); placed in France. Dam of 4 winners, including--
SANDTRAP (c. by Irish River-FR). 6 wins, 2 to 4, \$471,116, Hollywood Turf Express H. [G3], San Simeon H. [G3], Baldwin S. [G3], Churchill Downs Turf Sprint S. [L] (CD, \$71,734), La Puente S.-R (SA, \$47,720), 2nd Cardmania S.-R (SA, \$14,000). Sire.

3rd dam
 NOWANNA, by Envoy. Sister to **Tregillick**. Dam of 7 winners, including--
NOW LISTEN. 2 wins in 3 starts in England; 7 wins, \$574,745, in N.A., || Daryl's Joy S. [G3], Triple Bend H. [G3]-etr, etc. Sire.
CHICK OR TWO. 6 wins, 2 to 4, \$202,200, Charles H. Russell H. [L] (BM, \$32,100), 2nd Las Cienegas H. [L], etc. Producer. Granddam of **RED'S HONOR** (9 wins to 6, 2004, \$279,880, Brickyard S.-R, HOO, \$26,640, etc.), **Roi Charmant [G3]** (to 3, 2004).
FAIR WATER. 4 wins at 3, \$70,150, [Q] at Santa Anita Park. Producer.
Subsidize. 4 wins at 3 and 4, \$65,800, 3rd Rancho Santa Fe S. Sire.

4th dam
 DYSTAFF DECIDER, by *Khaled. Unraced. Dam of 6 winners, including--
LIBANON. 13 wins, 3 to 9, \$175,670, San Francisco H.-L, etc. Sire.
FLAMING LEAVES. Winner in England; 5 wins, \$111,587 in N.A., Manta H., etc. Dam of **LIGHT OF MORN** (5 wins in England, Marshall S., etc.; 4 wins, \$225,593 in N.A., Pat O'Brien Breeders' Cup H. [L], DMR, \$66,025, etc., set ntr, sire), **DANCING MIRAGE** (5 wins, \$247,645), **Swiss Mirage** (3 wins, \$123,475). Granddam of **Ballado Chieftan** (at 3, 2003, \$58,260), **True Surpass** (to 4, 2003 in Japan).
Tregillick. 14 wins, 2 to 7, \$138,654, 2nd La Brea S.
Break a Leg. 22 wins, \$63,614, 3rd Merry Christmas Claiming S.-R. Fetch n Carry. Placed to 3, \$8,625. Dam of **Mojave Gold** (\$168,838). Merry Moments. Unraced. Dam of **QUINTANA [G3]** (4 wins, \$254,309). Granddam of **Foster's Landing [G3]** (5 wins to 5, 2003, \$265,180).

Accredited Texas-bred. 6-04